



# CRSI Standard Mill Barcodes



| The Complete Rebar Solution

## Contact Us

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aSa World Headquarters  
5270 Logan Ferry Road  
Murrysville, PA 15668 USA  
1.800.CALL.ASA  
+1.724.733.8700  
www.asarebar.com

---

aSa Australia  
8 Red Bean Close  
Suffolk Park NSW 2481 Australia  
+61.7.3018.7564

---

aSa Europe  
14 St. Anne's Court  
Pontyclun CF72 9HH UK  
+44.1443.231278

---

aSa Latin America  
9415 Ave. Los Romeros  
PMB 144  
San Juan, PR 00926 USA  
+1.787.533.8484

---

aSa Middle East  
Dubai Internet City  
Building 12, Office SE019  
PO Box 73030  
Dubai UAE  
+971.4.3756980  
www.asarebar.ae

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## Benefits of Using CRSI Mill Barcodes

aSa Bundle Inventory allows you to relieve stock inventory as you open mill bundles for fabrication by simply scanning barcoded tags. New mill tag barcodes make the system even more convenient: rather than retagging items with aSa-generated stock tags, you can simply scan the mill tags already attached to your material.

The Concrete Reinforcing Steel Institute (CRSI) recently developed a format for barcodes on mill bundle tags, and the organization is encouraging all mills to adopt the new standard. If your mill tags don't include the CRSI barcode, contact your mill representative. **Let your mill representative know that this is an important value-added service that you want.**

## CRSI Barcode Standard

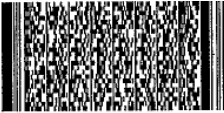
The following pages contain a document developed by CRSI explaining the new mill barcode standard.



# **Mill Bundle - 2D Barcode Standard**

# Mill - 2D Barcode Standard

**Sample 2D Barcode** — contains all information about the bundle, including quantity, size, grade, length, heat number, etc. Does not need to link back to a network or database to provide data to rebar client.

<b>Bundle #:</b> 5095192208	<b>Vendor Name:</b> ABC Rolling Mill <b>Division:</b> Pittsburgh, PA <b>Country:</b> USA	<b>Produced Date:</b> 05-01-2006  <b>Receipt Date:</b>									
<b>Area/Bin:</b>	<b>Heat #:</b> P50943858 <b>Crew:</b> 3.7.2 <b>Shift:</b> 2	<b>Receipt #:</b>									
<b>Initials</b> <input style="width: 100px; height: 30px;" type="text"/>	<b>Stock Qty:</b> 144 <b>Stock Wgt:</b> 9,012 Lbs	<b>Current Qty:</b> <input style="width: 80px; height: 30px;" type="text"/>									
<b>New Piece Count</b> <input style="width: 100px; height: 30px;" type="text"/>	<b>Material Type:</b> Rebar										
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 25%;">Size:</th> <th style="width: 25%;">Coating:</th> <th style="width: 25%;">Grade:</th> <th style="width: 25%;">Length:</th> </tr> </thead> <tbody> <tr> <td style="text-align: center; font-size: 1.2em;">5</td> <td style="text-align: center; font-size: 1.2em;">Black</td> <td style="text-align: center; font-size: 1.2em;">60</td> <td style="text-align: center; font-size: 1.2em;">60-00</td> </tr> </tbody> </table>				Size:	Coating:	Grade:	Length:	5	Black	60	60-00
Size:	Coating:	Grade:	Length:								
5	Black	60	60-00								
<b>Area/Bin:</b>											
<b>Bundle #:</b> 5095192208											

v6.3.009

## Mill - 2D Barcode Standard

Sample Data	Code	Description	Required
BCFM2D		Barcode Header	X
5095192208	<b>n</b>	Mill Bundle Number or Coil Number	X
ABC Rolling Mill	<b>m</b>	Mill	X
Pittsburgh, PA	<b>v</b>	Division	
USA	<b>c</b>	Country	X
III	<b>u</b>	Units of Measure (Size, Length, Weight)Metric = MMM	X
D	<b>r</b>	<u>D</u> eformed or <u>P</u> lain	X
S	<b>t</b>	<u>S</u> traight, <u>C</u> oil, or <u>R</u> od	X
5	<b>d</b>	Size	X
60-00	<b>l</b>	Length (Required for straight stock only) (fff-ii or mm)	
60	<b>g</b>	Grade	X
ASTM A 615	<b>s</b>	Specification	X
P50943858	<b>h</b>	Heat Number	X
2007-05-18	<b>y</b>	Rolling date (yyyy-mm-dd)	
3.7.2	<b>e</b>	Crew	
2	<b>a</b>	Shift	
144	<b>q</b>	Bundle Quantity (Required for straight stock only)	
9012	<b>w</b>	Bundle or Coil Weight (Lbs or Kgs)	X
E	<b>x</b>	Coating ( <u>E</u> poxy, <u>G</u> alvanized, etc.)	
Pittsburgh Coating	<b>f</b>	Coating Facility	
070345890	<b>b</b>	Coating Batch / Powder Number	
2007-03-01	<b>z</b>	Coating Date (yyyy-mm-dd)	
	<b>k</b>	Chemistry	
C = 0.39, Mn = 0.96, P = 0.006, S = 0.029, Si = 0.19, Cu = 0.28, Cr = 0.11, Ni = 0.14, Mo = 0.039, Cb = 0.000, V = 0.021, Sn = 0.013, B = , TL = , CEq = 0.57, ...			
	<b>1...9</b>	User Fields	
	<b>CRLF</b>	Carriage Return Line Feed	X

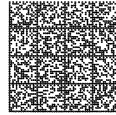
# Mill - 2D Barcode Standard

## Notes:

- The mill barcode standard utilizes either the **PDF417** or **Data Matrix** barcode symbology.



PDF417

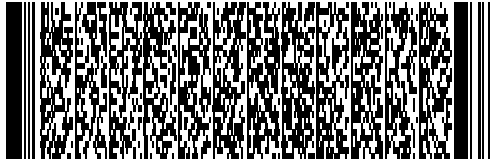


Data Matrix

- All data is represented using standard ASCII characters.
- Each barcode data field starts with a lower case letter for field identification (i.e. **a...z**) and ends with a **@** for field termination.
- The **@** character should not be used with any data fields.
- All mill barcodes begin with a recognition code **BCFM2D** which represents "Barcode Format Mill 2 Dimensional."
- All data fields are variable in length, and the order of the data fields can vary as well.
- All required data fields are marked with an **X** respectively.
- The bar size, length, and weight fields display in the barcode based on the unit of measure field **u**.  
**I** = Imperial, **M** = Metric, and **S** = Soft Metric
- The mill division is not a required field However, if the heat number can be duplicated across multiple divisions by the same company then the division field is required to make the heat number unique by division.
- The chemistry data **k** is stored with each element separated by a comma and an **=** separating the element and value. An example of the format is as follows: **element = decimal value,element = decimal value,...** The order of the elements can vary and the decimal precision is free-form.
- Nine (i.e. **1...9**) discretionary user fields are available.

# Mill - 2D Barcode Standard

## Sample Barcode



PDF417



Data Matrix

**BCFM2D@n5095192208@mABC Rolling Mill@vPittsburgh,PA@cUSA@uIII@rD@tS**  
**@d5@I60-00@g60@sASTM A 615@hP50943858@y2007-03-**  
**01@e3.7.2@a2@q144@w9012**  
**@xE@fPittsburgh Coating@b070345890@z2007-05-18**  
**@kC=0.39,Mn=0.96,P=0.006,S=0.029,Si=0.19,Cu,0.28,Cr=0.11,Ni=0.14,Mo=0.039,**  
**Cb=0.000,V=0.021,Sn=0.013,B=,TL=,CEq=0.57**  
**@CRLF**